IN THE CLAIMS:

The following is a complete listing of the claims in this application, reflects all changes currently being made to the claims, and replaces all earlier versions and all earlier listings of the claims:

31. (Currently amended): A head substrate of a printing head capable of being detachably mounted on a printer main body, comprising:

a memory unit mounted on said print head substrate;

plural external connection terminals for externally entering various signals and a driving electric power;

recording means for recording according to the various signals;

data memory means for executing data writing and data readout;

memory access means for executing the data writing into said data

memory means in response to the various signals and the driving electric power and the

data readout corresponding to the various signals; and

writing inhibition means for permanently disabling the data writing into said data memory means by said memory access means.

wherein said writing inhibition means is adapted for cutting off an electric power wiring for supplying the electric power for data writing from said external connection terminals to said memory access means.

- 32. (Canceled)
- 33. (Currently amended): A head substrate according to Claim 31, further comprising:

common terminal wiring means for connecting said memory access means and said recording execution means to a common external connection terminal.

34. (Currently amended): A head substrate according to Claim 31, wherein:

said external connection terminals receive, at one <u>end</u> thereof, from the exterior, an access permission signal for permitting the data writing; <u>and</u>

said memory access means executes data writing into said data memory means when the access permission signal is externally entered from said external connection terminal; and

said writing inhibition means is adapted for cutting off an electric power wiring for supplying the driving electric power for data writing from said external connection terminal to said memory access means.

35. (Original): A head substrate according to Claim 31, wherein:
said memory access means writes data of plural kinds in succession
in said data memory means; and

said writing inhibition means individually disables data overwriting for the data of the plural kinds written in succession in said data memory means by said memory access means.

36. (Currently amended): A head substrate according to Claim 31, wherein:

said plural external connection terminals externally receive, as the various signals, a binary logic signal corresponding to whether or not to execute the

recording, a recording image signal and a clock signal;

said recording execution means is adapted for executing a recording operation by externally receiving the recording image signal and the clock signal when said the binary logic signal externally entered from said the external connection terminals is in a first state; and

said memory access means is adapted for executing at least either of data writing into or data readout from said data memory means at a timing corresponding to the clock signal, when said the binary logic signal externally entered into said external connection terminal is in a second state.

37. (Currently amended): A head substrate according to Claim 31, wherein:

said recording means is adapted for recording based on the recording image signal serially entered into a specified one of said external connection terminals; and said memory access means is adapted for writing data, serially entered from said the specified one of said external connection terminals, into said data memory means, and serially outputting the data read from said data memory means to said the specified one of said external connection terminals.

38. (Currently amended): A head substrate according to Claim 31, wherein:

said recording means is adapted for recording based on the recording image signal parallel entered into specified ones of said external connection terminals; and said memory access means is adapted for writing data, parallel entered from said the specified plurality of said external connection terminals that parallel

receive the recording image signal, into said data memory means, and for serially outputting the data, read from said data memory means, to said the specified plurality of said external connection terminals that parallel receive the recording image signal.

- 39. (Original): A head substrate according to Claim 36, wherein the clock signal for executing the recording operation and the clock signal supplied to said memory access means are used in common.
- 40. (Previously presented): A printing head capable of being detachably mounted in a printer main body, comprising a head substrate according to Claim 31.
- 41. (Currently amended): A printing head according to Claim 40, wherein said recording execution means includes a recording element for recording.
- 42. (Currently amended): A printing head according to Claim 41, wherein said the recording element is a heat generating element.
- 43. (Currently amended): A printing head according to Claim 42, wherein the recording is executed by discharging ink by the heat of said the heat generating element.
- 44. (Previously presented): A printing head capable of being detachably mounted in a printer main body, comprising a head substrate according to Claim 36.
 - 45. (Previously presented): A printing head capable of being detachably

mounted in a printer main body, comprising a head substrate according to Claim 37.

- 46. (Previously presented): A printing head capable of being detachably mounted in a printer main body, comprising a head substrate according to Claim 38.
- 47. (Currently amended): A printing head capable of being detachably mounted on a printer main body, comprising:

a memory unit mounted on said print head substrate;

plural external connection terminals for externally entering various signals and a driving electric power;

recording means for recording according to the various signals;
data memory means capable of data readout; and
memory access means for reading data stored in said data memory

means;

wherein said memory access means is rendered, by writing inhibition means, permanently incapable of data writing into said data memory means, and wherein the writing inhibition means is adapted for cutting off an electric power wiring for supplying the electric power for data writing from said external connection terminals to said memory access means.

- 48. (Currently amended): A printing head according to Claim 47, wherein said recording execution means includes a recording element for recording.
- 49. (Currently amended): A printing head according to Claim 48, wherein said the recording element is a heat generating element.

- 50. (Currently amended): A printing head according to Claim 49, wherein the recording is executed by discharging ink by the heat of said the heat generating element.
- 51. (Currently amended): A method for producing a printing head capable of being detachably mounted on a printer main body, comprising:

a step of preparing a head substrate including plural external connection terminals for externally entering various signals and a driving electric power;

a recording means for step, of recording according to the various signals;

<u>a</u> data memory means capable <u>step</u>, of executing data writing and data readout;

<u>a</u> memory access means for <u>step</u>, of executing the data writing into <u>in said</u> data memory means <u>step</u> in response to the various signals and the driving electric power and executing the data readout corresponding to the various signals; and

<u>a</u> writing inhibition means step, for of permanently disabling the data writing into from said data memory means step by said memory access means step, wherein a memory unit is mounted on said print head substrate;

a step of executing data writing into said data memory means by said memory access means; and

a writing inhibition step of permanently disabling, by said writing inhibition means after the data writing, the data writing into said data memory means by said memory access means

wherein said writing inhibition step includes cutting off a electric

power wiring for supplying the electric power for data writing from the external connection

terminals for use in said memory access step.

52-54. (Cancelled)

55. (Currently amended): A method for producing a printing head capable of being detachably mounted on a printer main body, comprising:

a step of preparing a the printing head including plural externationnection terminals for externally entering various signals and a driving electric power;

<u>a</u> recording means for <u>step</u>, of recording according to the various signals;

<u>a</u> data memory means capable <u>step</u>, of executing data writing and data readout;

a memory access means for step, of executing the data writing in[[to]] said data memory means step in response to the various signals and the driving electric power and executing the data readout corresponding to the various signals; and

data writing into said data memory means [[by]] in said memory access means step,

wherein a memory unit is mounted on said print head substrate;

a writing inhibition means for step, of permanently disabling the

wherein said writing inhibition step is adapted for cutting off
electric power wiring for supplying the electric power for data writing from the external
connection terminals for use in said memory access step

a step of executing data writing into said data memory means by said memory access means; and

a writing inhibition step of permanently disabling, by said writing

inhibition means after the data writing, the data writing into said data memory means by said memory access means.

- 56. (Canceled)
- 57. (Currently amended): A method for producing the head substrate according to Claim 55, wherein:

said writing inhibition means step is adapted for includes cutting off a signal wiring for connecting said the external connection terminals, and externally receiving an access permission signal for permitting the data writing, and then is followed by said memory access means step.

58. (Currently amended): A method for producing the printing head according to Claim 55, wherein:

said data writing memory step writes includes writing data of plural kinds in succession in said data memory means step by performance of said memory access means step; and

said writing inhibition step <u>includes</u> individually <u>disables</u> <u>disabling</u>
data overwriting for the data of the plural kinds written in succession in said data memory
means <u>step</u> by said memory access <u>means</u> <u>step</u>.

59. (Currently amended): A printing apparatus comprising:a printing head according to Claim 40;

input means for individually transmitting various signals respectively to a plurality of said external connection terminals of said the printing head,

thereby causing said recording execution means to execute a recording operation; and
memory readout means for transmitting various signals to said plural
external connection terminals of said the printing head, thereby causing said memory
access means to execute the data readout.

60. (Currently amended): A printing apparatus comprising: a printing head according to Claim 45;

input means for individually transmitting various signals
respectively to a plurality of said external connection terminals of said the printing head,
thereby causing said recording execution means to execute a recording operation; and
memory readout means for transmitting various signals to said plural
external connection terminals of said the printing head, thereby causing said memory
access means to execute the data readout.

61. (Currently amended): A printing apparatus comprising: a printing head according to Claim 46;

input means for individually transmitting various signals respectively to a plurality of said external connection terminals of said the printing head, thereby causing said recording execution means to execute a recording operation; and

memory readout means for transmitting various signals to said plural external connection terminals of said the printing head, thereby causing said memory access means to execute the data readout.

62. (Currently amended): A printing apparatus comprising: a printing head according to Claim 44;

wherein said recording input means is adapted for individually transmitting a binary logic signal of a second state and various signals such as a recording image signal and a recording clock signal respectively to a plurality of said external connection terminals of said the printing head; and

said memory readout means is adapted <u>for transmitting the binary</u> logic signal of the second state and the memory clock signal, etc. to the plurality of said external connection terminals of <u>said the</u> printing head.

63 and 64. (Canceled)

- 65. (Currently amended): A printing apparatus comprising:
 a printing head according to Claim 47; and
 means for driving said the printing head.
- 66. (Currently amended): A printing apparatus according to Claim 65, wherein said recording execution means includes a recording element for recording.
- 67. (Currently amended): A printing apparatus according to Claim 66, wherein the recording element is a head heat generating element and ink is discharged by the heat generated by said the heat generating element.
- 68. (Currently amended): A head substrate according to Claim 31, wherein said the electric power is also used for driving said recording means.
 - 69. (Currently amended): A printing head according to Claim 47,

wherein said the electric power is also used for driving said recording means.

- 70. (New): A head substrate according to claim 31, wherein connection terminals to which the electric power is applied are different from connection terminals to which electric power driving the recording means is applied.
- 71. (New): A printing head according to claim 47, wherein connection terminals to which the electric power is applied are different from connection terminals to which electric power for driving the recording means is applied.